

Multibox MUB, MUB/T, MUB/T-S, MUB-CAV/VAV, MUB/F

Installation and Operating Instructions

GB

Document in original language | · 010















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1 General information

1.1 Warning symbols



Danger

Direct hazard

Failure to comply with this warning will lead directly to death or to serious injury.



Caution

Hazard with a low risk

Failure to comply with this warning may lead to moderate injuries.



Warning

Potential hazard

Failure to comply with this warning may lead to death or serious injury.



Hazard with risk of damage to objects

Failure to comply with this warning will lead to damage to objects.



Note:

Useful information and instructions

1.1.1 Instruction symbols

Instruction

- ◆ Carry out this action
- ◆ (if applicable, further actions)

Instruction with fixed sequence

- 1. Carry out this action
- 2. Carry out this action
- 3. (if applicable, further actions)

2 Important safety information

Planners, plant builders and operators are responsible for the proper assembly and intended use.

- ◆ Read the operating instructions completely and carefully.
- ♦ Keep the operating instructions and other valid documents, such as the circuit diagram or motor instructions, with the fan. They must always be available at the place of use.
- Observe and respect local conditions, regulations and laws.
- ◆ Abide by the system-related conditions and requirements of the system manufacturer or plant constructor.
- ◆ Safety elements may not be dismantled, circumvented or deactivated.
- ◆ Only use the fan in a flawless condition.
- ◆ Provide generally prescribed electrical and mechanical protective devices.
- ◆ During installation, electrical connection, commissioning, troubleshooting, and maintenance, secure the location and premises against unauthorised access.
- ◆ Do not circumvent any safety components or put them out of action.
- ◆ Before any work on the fan, test absence of voltage.

Even when the motor is stopped, dangerous voltages may be present on terminals.

- ◆ Keep all the warning signs on the fan complete and in a legible condition.
- ◆ The device is not to be used by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction.
- ◆ Do not allow children to play with the device.

2.1 Personnel

The fan may only be used by qualified, instructed and trained personnel. The persons must know the relevant safety directives in order to recognise and to avoid risks. The individual activities and qualifications can be found in Table 1 *Qualifications*, page 2.

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Table 1 Qualifications

Activities	Qualifications				
Storage, operation, transport, cleaning, disposal	Trained personnel (see followin	Trained personnel (see following note)			
Electrical connection, commissioning, electrical disconnection	Electrical expert or matching qualification				
Installation, disassembly	Fitter or matching qualification				
Maintenance	Electrical expert or matching qualification	Fitter or matching qualification			
Popuir	Electrical expert or matching qualification Fitter or matching qualification				
Repair	Smoke extraction fans and EX fans only by agreement with Systemair.				



Note:

The operator is responsible for ensuring that personnel are instructed and have understood the contents of the operating instructions. If something is unclear, please contact Systemair or its representative.

2.2 Personal protective equipment

- ◆ Wear protective equipment during all work in the vicinity of the fan.
- protective working clothes
 protective working gloves
 goggles
- protective working shoes
 helmet
 hearing protection

2.3 5 rules of electrical safety

1. Disconnect (disconnection of the electrical system from live components at all
 2. Prevent reactivation the electrical system from live components at all
 3. Test absence of voltage to components at all
 4. Ground and short-circuit the electrical system from live parts

3 Warranty

terminals)

For the assertion of warranty claims, the products must be correctly connected and operated, and used in accordance with the data sheets. Further prerequisites are a completed maintenance plan with no gaps and a commissioning report. Systemair will require these in the case of a warranty claim. The commissioning report is a component of this document. The maintenance plan must be created by the operator, see section chapter 12.2.

4 Delivery, transport, storage

Safety information

Warning: Risk from rotating fan blades

◆ Prevent access by unauthorised persons by safety personnel or access protection.

Warning: Suspended loads

- ◆ Do not walk under suspended loads.
- ◆ Make sure that there is nobody under a suspended load.

<u>Delivery</u>

Each fan leaves our plant in an electrically and mechanically proper condition. We recommend transporting the fan to the installation site in the original packaging.

Checking delivery

- ◆ Check the packaging and the fan for transport damage. Any findings should be noted on the cargo manifest.
- ◆ Check completeness of the delivery.



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<u>Unpacking</u>

When opening the transport packaging, there is a risk of damage from sharp edges, nails, staples, splinters etc.

- ◆ Unpack the fan carefully.
- ◆ Check the fan for obvious transport damage.
- ◆ Only remove the packaging shortly before assembly.

Transport

Safety information

Warning: Electrical or mechanical hazards due to fire, moisture, short circuit or malfunction.

- ◆ Never transport the fan by the connecting wire, terminal box, impeller, protection grille, inlet cone or silencer.
- ◆ In open transport, please make sure that no water can penetrate into the motor or other sensitive parts.
- ◆ We recommend transporting the fan to the installation site in the original packaging.

Caution: If transported without care during loading and unloading, the fan may be damaged.

- ◆ Load and unload the fan carefully.
- ◆ Use hoisting equipment that is suitable for the weight to be hoisted.
- Observe the transportation arrows on the packaging.
- ◆ Use the fan packaging exclusively as transport protection and not as a lifting aid.

Storage

- ◆ Store the fan in the original packaging in a dry, dust-free location protected against weather.
- ◆ Avoid the effects of extreme heat or cold.

Hazard due to loss of function of the motor bearing

- ◆ Avoid storing for too long (recommendation: max. 1 year).
- ◆ Check that the motor bearing functions properly before installation.

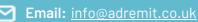


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5 Description

5.1 Intended use

All MUB- versions:

 The fans are intended for installation in ventilation systems. They can be installed both in duct systems and also with free suction via an inlet cone and a suction-side contact protection grille. Free discharge via a contact protection grille is also possible.

MUB and MUB-CAV/VAV:

The fan is suitable for conveying clean air.

MUB/T and MUB/T-S:

The fan is suitable for conveying contaminated air (dust, kitchen exhaust).

MUB/F:

- The fan is suitable for conveying clean air.
- The smoke extraction units MUB/F are used in case of fire to extract smoke gases, as well as in normal working conditions of up to 55°C.

5.2 Incorrect use

Incorrect use refers mainly to using the fan in another way to that described. The following examples are incorrect and hazardous:

- · Conveying of explosive and combustible media
- · Conveying of aggressive media
- · Operation in an explosive atmosphere
- · Operation without duct system or protection grille
- · Operation with the air connections closed
- · Installation outside without weather protection

5.3 Technical data

Max. ambient temperature [°C]	see data sheet, available in our online catalogue.				
Max. temperature of transported air [°C]	see data sheet, available in our online catalogue.				
Sound pressure [dB] see data sheet, available in our online catalogue.					
Voltage, current, frequency, enclosure class, weight see name plate of the fan					
The motor data can be found on the name plate of the motor, or in the technical documents of the motor manufacturer.					

The data on the name plate of the fan apply to "standard air" according to ISO 5801.

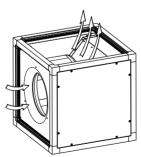
5.4 MUB equipped with an EC motor

The fans are driven by EC motors. These motors are delivered with a pre-wired potentiometer (0–10 V) that allows you to easily find the required working point of the fan.

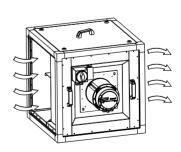
5.5 Description MUB/T and MUB/T-S

Airflow direction

The MUB/T is suitable for a 90° airflow direction application.



The MUB/T-S is suitable for an inline airflow direction application.









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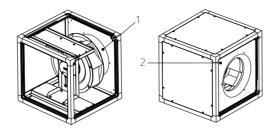


5.6 Description MUB-CAV/VAV

Please observe that the input voltage of the controller can vary between 195 and 253 V. The MUB-CAV/VAV with the integrated controller offers you the possibility for a constant airflow (factory setting) or a constant pressure ventilation or just to display data.

Constant air volume function (CAV)

If the air volume (factory setting) is to be kept constant, the differential pressure in front of the inlet cone and in the inlet cone must be kept constant.



measuring point — inlet cone "-" controller input

measuring point — in front of the inlet cone "+" controller input

Constant pressure - variable air volume function (VAV)

If the pressure in the duct system is to be kept constant, the differential pressure between atmosphere and duct system must be kept constant. For this operation mode, the position of the measuring tubes must be changed using the "constant pressure kit". This kit and its manual are included in the MUB-CAV/VAV

5.6.1 Sensor control module for differential pressure and volume PCA1000/6000D2

The factory setting of the controller is CAV (constant air volume). The measured value is compared with the setpoint value. The controller adjusts the 0-10 V controlled output for the EC motor to keep the air volume constant. The specific characteristics of the inlet cone size are considered in the k-factor. Table 2 *K-factor MUB-CAV/VAV*, page 5. For more detailed information of the controller module (PCA1000/6000D2), see operating manual of the controller.

Table 2 K-factor MUB-CAV/VAV

025 315EC	143	042 400EC	159	042 450EC-K	223	062 560EC	302	100 630EC	456
025 355EC	132	042 450EC	213	042 500EC	266	062 630EC	411	100 710EC	550

5.7 Description MUB/F

The fan is equipped with high-temperature motors for temperature classification F400/120 min, in single and two-speed versions.

The MUB/F smoke extract fans are suitable for the exhaust of hot smoke gases (once) and for daily ventilation requirements. After using the fan for the exhaust of hot smoke gases it has to be renewed.







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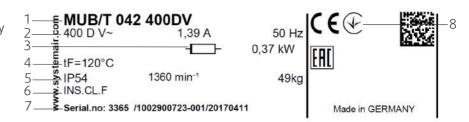
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6 Name plate and type key

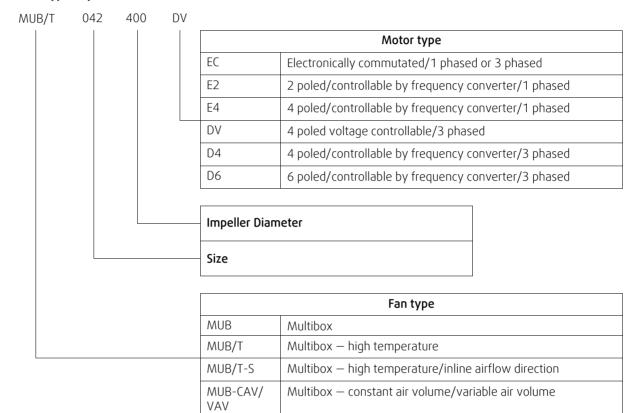
- 1 Type designation
- 2 Voltage/current/frequency
- 3 Input power
- 4 Max. temperature of transported air
- 5 Enclosure class/fan impeller speed/weight
- 6 Insulation class



7 Article number/production number/manufacturing date

8 Certifications

Table 3 Type key



Multibox — smoke extraction fan

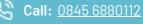
MUB/F

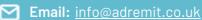














7 Accessories



Note:

For details of the accessories, please check our online catalog or contact Systemair.

Table 4 Accessories MUB, MUB/T, MUB/T-S, MUB-CAV/VAV

1	FGV	Flexible connection
2	WSG	Weather protection grille
3	UGS	Transition connections, square to round
4	Tune- AHU	Damper
5	WSD	Weather protection roof
6	MUB	Multibox

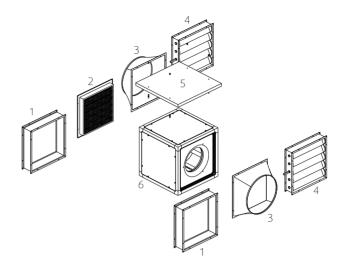
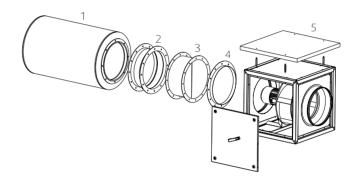


Table 5 Accessories MUB/F

1	RSA	Silencer
2	EVH	Flexible connection
3	LRK	Air-operated damper
4	GFL	Counter flange
5	WSD	Weather protection roof





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8 Installation

Safety information

- ◆ Observe 2 Important safety information, page 1
- ◆ Use installation material with fire resistance classes that meet temperature requirements.
- ◆ Provide contact and intake protection and ensure safety distances according to DIN EN ISO13857 and DIN 24167-1.
- ◆ Use vibration dampers to prevent vibration transmissions. For example, article #37324 in our accessory range.
- ◆ To reduce transmission of vibration to the duct system, we recommend flexible connections from our accessory range, see chapter Accessories.

Preconditions

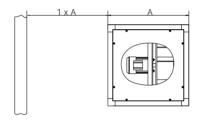
- Ensure that the fan and all its components are undamaged.
- ◆ Fit the fans in such a way that there is sufficient access for installation, troubleshooting, maintenance and repair.
- ◆ Protect against dust and moisture when installing.
- ◆ Ensure that the information on the name plates (fan and motor) matches up with the operating conditions.

Important

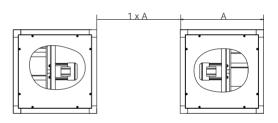
Overheating motor

- ◆ The installation distance must correspond to the adjacent image. If the motor protrudes out of the housing, the distance between other motors/Multiboxes or a wall has to be 1X A.
- ◆ As well as adhering to the maximum ambient temperature (see fan data sheet), care must be taken that the ventilation for the motors is sufficient. Trapped heat must be avoided at all costs.

Distance to a wall



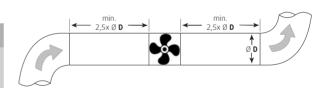
Distance to a MUB



Important

Damage to the bearings or other parts of the fan

- ◆ Do not place a duct bend directly before or after the fan!
- Ensure a smooth and constant air flow to the device



- Round duct system: D = Nominal diameter
- Rectangular duct system: **D** = Hydraulic diameter



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8.1 Installation positions

MUB/T, MUB/T-S

Important

Damage to the fan if condensation water cannot drain.

◆ Ensure that the drain plug is always at the lowest point of the fan to ensure that the condensation water can drain.

MUB, MUB/F

The installation is possible in any mounting position.

8.2 Changing the discharge direction

Important

An inline airflow direction is not possible with a MUB/T. This application can be implemented with a MUB/T-S

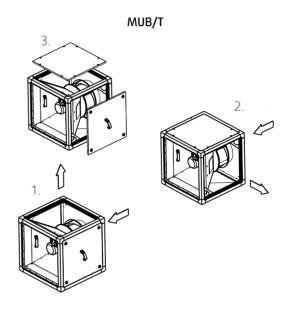
Legend

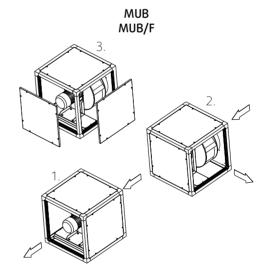
- 1. MUB/T with airflow direction 90° upwards (factory assembly)
- 2. MUB/T with airflow direction 90° sideways
- 3. Change of airflow direction

As a default, the Multiboxes have been designed for an inline airflow direction. The airflow can be changed from inline to 90° by replacing the side panels.

Legend

- 1. Multibox with inline airflow direction (factory assembly)
- 2. Multibox with 90° airflow direction
- 3. Change of airflow direction











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9 Electrical connection

Safety information

- ◆ Observe 2 Important safety information, page 1
- Prevent the ingress of water into the connection box.

Connection

- Check if the data on the nameplate matches the connection data.
- Complete the electrical connection according to the circuit diagram.
- ◆ Fans with EC- motors must be switched on/off via the control input.
- ◆ Connect the cable end in a dry environment.
- ◆ Install a circuit breaker in the permanent electrical installation, with a contact opening of at least 3 mm at each pole.

Protective grounding wire

The protective grounding must have a cross-section equal to or greater than that of the phase conductor.

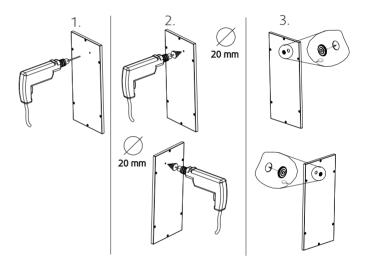
Residual current circuit breaker

All-current-sensitive residual current circuit breakers are required for use in alternating-current systems with 50/60 Hz, in combination with electronic devices such as EC motors, frequency converters or uninterruptible power supplies (UPS).

9.1 Cable bushing panel

If a cable bushing through the panel is needed, please pay attention to the following notes and instructions, see adjacent picture.

- Perform all work steps in the following notes and instruction on both sides of the doublewalled panel.
- Deburr the bore holes to avoid damaging the cable.
- We recommend using stepped rubber to avoid damaging the cable (available at Systemair, article no. 313521).

















9.2 Electrical connection accessories

The following wiring diagrams show the electrical connections between accessories and fans (with EC motor) or frequency converters (e.g. FRQ, FRQS, FXDM) which can be controlled with a 0–10V signal. If you are not sure if your fan is equipped with an EC- motor please see chapter 6 *Name plate and type key*, page 6.



All fans with EC motors are equipped with a pre-wired potentiometer (0-10V).



◆ The potentiometer must be disconnected if the fan should be controlled by other accessories via 0-10V (e.g. accessories below).



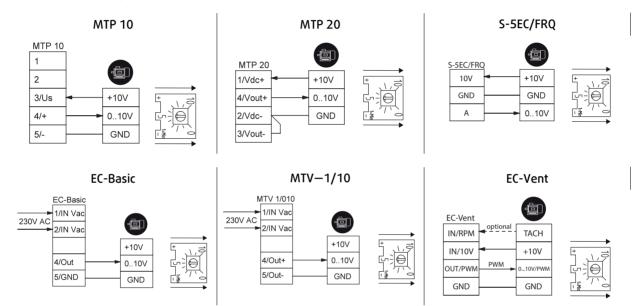
Wire- colours of motors with carried out cables:

+10V = red

0..10V/PWM = yellow

GND = blue

Controll via 0-10V signal



Controll via switching on / off

The following fans are equipped with a DIN1 connection:

MUB 062 560EC	MUB 100 630EC	MUB/TS 042 450EC- K	MUB/TS 062 560EC	MUB/T 042 500EC
MUB 062 630EC	MUB 100 710EC	MUB/TS 062 500FC	MUB/T 042 450FC-K	MUB/T 062 560FC

Din1: enable electronics

• enable: pin open or voltage 5-50 V DC

· disable: bridge to GND

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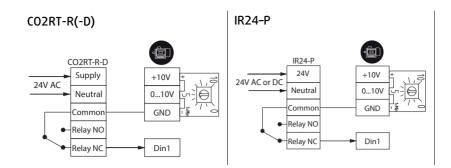


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9.3 Protecting the motor



Note:

In fans equipped with an EC motor, there is no additional motor protection needed. The motor protection is integrated in the electronics of the motor.



Warning

Fan switches off in case of fire.

The motors of the MUB/F have no motor protection fitted as standard. Any kind of motor protection and frequency converter must be bypassed in case of fire.

Important

Damage to motor due to overcurrent, overload or short circiut.

- ◆ Lead-out temperature monitors must be integrated in the control circuit in such a way that, if a fault occurs, the motor cannot switch on again automatically after it has cooled down.
- ◆ Motor lines and temperature monitor lines should be laid separately on principle.
- ◆ Without thermal protection: Use a motor protection switch!

9.4 Variable-speed fans



Warning

Resonant frequencies may result increased vibration in certain speed ranges. These vibrations may destroy components.

- ◆ Only operate the fan outside these speed ranges.
- ◆ Pass through these speed ranges so quickly that any vibration cannot exceed the admissible resonant frequency values.
- Observe the operating instructions of the frequency converter.



Caution

Damage as a result of incorrect commissioning of the frequency converter.

- lacktriangle Install the fan and frequency converter as near as possible to one another.
- Use shielded cables.
- ◆ All components (fan, frequency converter and motor) must be grounded.
- ◆ Avoid running the fan via the frequency converter below 10 Hz.
- ◆ Heating of the motor due to use of a variable frequency drive must be checked in the application by the customer.
- ◆ Never exceed the maximum impeller rotation speed indicated on the name plate of the fan.
- ◆ In any case Systemair recommends an all-pole sine filter if the fan is operated with a frequency converter.

Our Address

◆ For the following fans an all-pole sine filter is mandatory to avoid damages:



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10 Commissioning

Warranty claims can only be made if commissioning work is carried out correctly and written evidence thereof is provided.

Safety information

◆ Observe 2 Important safety information, page 1

Preconditions

- ◆ Installation and electrical connection have been correctly performed.
- ◆ Before switching the fan on, check for externally visible damage and ensure that the protective equipment functions properly.
- ◆ Inlet and outlet are free.
- ◆ Cable glands are tight.
- ◆ Safety devices have been fitted.

Commissioning of speed-controlled fans

Check the fan for vibrations at all normal operation speeds during commissioning. Determine and evaluate vibrations on the housing and bearing areas in accordance with DIN ISO 14694 depending on motor power and positioning.

Measurable vibration velocities depend e.g. on following factors:

- positioning
- bottom section/foundation state
- flow conditions

The working point of the fan, as well as used external devices and accessories, also influence the running characteristics.

<u>Tests</u>

Do the tests requested in the commissioning report (19 Commissioning Report, page 18)

11 Operation

Safety information

◆ Observe 2 Important safety information, page 1



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12 Troubleshooting/maintenance/repair

Safety information

◆ Observe 2 Important safety information, page 1

12.1 Troubleshooting

Table 6 Troubleshooting

Impeller totales in wroing direction. Deformation of impeller due to excessive temperature. Vibrations, oscillations Fan operation in resonant frequency range Impeller rotates in wrong direction. Wrong wiring configuration (e.g. Y instead of Delta). Air output of fan too low Pressure losses too high. Optimize the line routing. Check opening position on site. Remove the blockage. Check opening position on site. Accepted the duct connections and realign it. Check if the duct connections of the fan are strained. Check if the duct connections of the fan are strained. Check if the duct connection of rotation (swap two phases in case of a 3 – phase motor). Alissing phase In case of a 3 phase standard motor (not EC), check if all in phase are present. Check the cooling impeller (if used), measure the motor winding (if possible) / contact Systemair.		Impeller imbalance	Rebalancing by a specialist company if possible, otherwise contact Systemair.
Fan does not run smoothly Impeller rotates in wrong direction. Change direction of rotation (swap two phases in case of a 3- phase motor). Contact Systemair		Soiling on the impeller	Clean carefully, rebalance
Impeller rotates in wrong direction. Deformation of impeller due to excessive temperature. Vibrations, oscillations Fan operation in resonant frequency range Impeller rotates in wrong direction. Air output of fan too low Air output		impeller due to aggressive	Contact Systemair
excessive temperature. certified value/Install new impeller. Vibrations, oscillations Check the installation of the fan/check the duct system, see 8 Installation, page 8. Fan operation in resonant frequency range Consider chapter 9.4 Variable-speed fans, page 12 Impeller rotates in wrong direction of rotation if possible, otherwise contact Systemair. Wrong wiring configuration (e.g. Yinstead of Delta). Check and possibly correct the wiring configuration. Pressure losses too high. Optimize the line routing. Flow regulators not or only partly open. Check opening position on site. Intake or pressure ducts are blocked. Grinding sounds when starting or operating the fan Impeller rotates in wrong direction. Thermal contacts/ resistors have triggered Motor overheated Capacitor (if used) not or not Connect the capacitor correctly. Consider chapter installation of the fan/check the duct system, see 8 Installation, page 8. Check the installation of the fan/check the duct system, see 8 Installation, page 8. Check the installation of the fanse fan, page 12 Check and possibly correct the wiring configuration. Check and possibly correct the wiring configuration. Check and possibly correct the wiring configuration. Check and possibly correct the blockage. Check opening position on site. Remove the blockage. Loosen the duct connections and realign it. In case of a 3 phase standard motor (not EC), check if all in phase are present. Check the cooling impeller (if used), measure the motor winding (if possible) / contact Systemair.			
Fan operation in resonant frequency range Impeller rotates in wrong direction. Change direction of rotation if possible, otherwise contact Systemair.			
frequency range Impeller rotates in wrong direction. Change direction of rotation if possible, otherwise contact Systemair.		Vibrations, oscillations	
direction. Systemair. Wrong wiring configuration (e.g. Y instead of Delta). Air output of fan too low Pressure losses too high. Flow regulators not or only partly open. Intake or pressure ducts are blocked. Grinding sounds when starting or operating the fan Impeller rotates in wrong direction. Thermal contacts/ resistors have triggered Motor overheated Girection. Systemair. Check and possibly correct the wiring configuration. Check and possibly correct the wiring configuration. Check and possibly correct the wiring configuration. Check opening position on site. Remove the blockage. Loosen the duct connections and realign it. Change direction of rotation (swap two phases in case of a 3-phase motor). In case of a 3 phase standard motor (not EC), check if all 3-phase are present. Check the cooling impeller (if used), measure the motor winding (if possible) / contact Systemair. Capacitor (if used) not or not Connect the capacitor correctly.			Consider chapter 9.4 <i>Variable-speed fans</i> , page 12
Air output of fan too low Pressure losses too high. Pressure losses too high. Optimize the line routing. Check opening position on site. Pressure losses too high. Flow regulators not or only partly open. Intake or pressure ducts are blocked. Check if the duct connections of the fan are strained. Check if the duct connections of the fan are strained. Check if the duct connections of the fan are strained. Change direction of rotation (swap two phases in case of a 3-phase motor). Thermal contacts/resistors have triggered Motor overheated Capacitor (if used) not or not Connect the capacitor correctly.			Change direction of rotation if possible, otherwise contact Systemair.
Flow regulators not or only partly open. Check opening position on site. Flow regulators not or only partly open. Intake or pressure ducts are blocked. Check if the duct connections of the fan are strained. Check if the duct connections of the fan are strained. Impeller rotates in wrong direction. Impeller rotates in wrong direction. Change direction of rotation (swap two phases in case of a 3 – phase motor). Missing phase In case of a 3 phase standard motor (not EC), check if all 2 phase are present. Check the cooling impeller (if used), measure the motor winding (if possible) / contact Systemair. Capacitor (if used) not or not Capacitor correctly.			Check and possibly correct the wiring configuration.
Flow regulators not or only partly open. Intake or pressure ducts are blocked. Grinding sounds when starting or operating the fan Impeller rotates in wrong direction. Thermal contacts/ resistors have triggered Motor overheated Flow regulators not or only partly open. Check opening position on site. Remove the blockage. Loosen the duct connections and realign it. Change direction of rotation (swap two phases in case of a 3 – phase motor). In case of a 3 phase standard motor (not EC), check if all 3 – phase are present. Check the cooling impeller (if used), measure the motor winding (if possible) / contact Systemair. Capacitor (if used) not or not Capacitor correctly.		Pressure losses too high.	Optimize the line routing.
Grinding sounds when starting or operating the fan Check if the duct connections of the fan are strained. Change direction of rotation (swap two phases in case of a 3-phase motor). Change direction of rotation (swap two phases in case of a 3-phase motor). Missing phase Thermal contacts/ resistors have triggered Motor overheated Capacitor (if used) not or not Connect the capacitor correctly.			Check opening position on site.
when starting or operating the fan Check if the duct connections of the fan are strained. Loosen the duct connections and realign it. Change direction of rotation (swap two phases in case of a 3-phase motor). Missing phase Thermal contacts/ resistors have triggered Motor overheated Check the cooling impeller (if used), measure the motor winding (if possible) / contact Systemair. Capacitor (if used) not or not Connect the capacitor correctly.			Remove the blockage.
direction. a 3- phase motor). Missing phase Thermal contacts/ resistors have triggered Motor overheated Capacitor (if used) not or not Capacitor correctly.	when starting or		Loosen the duct connections and realign it.
Thermal contacts/ resistors have triggered Motor overheated Check the cooling impeller (if used), measure the motor winding (if possible) / contact Systemair. Capacitor (if used) not or not Capacitor correctly.			Change direction of rotation (swap two phases in case of a 3– phase motor).
resistors have triggered Motor overheated Check the cooling impeller (if used), measure the motor winding (if possible) / contact Systemair. Capacitor (if used) not or not Capacitor correctly.	Thermal contacts/	Missing phase	In case of a 3 phase standard motor (not EC), check if all 3 phase are present.
	resistors have	Motor overheated	
,		Capacitor (if used) not or not correctly connected.	Connect the capacitor correctly.
Motor blocked Contact Systemair		Motor blocked	Contact Systemair
Check the winding by resistance measurement (if possible). Contact Systemair		Defective motor winding	possible).
Fan does not reach nominal speed Control units (if used) such as frequency converter or Correct the settings of the control units. transformer are set incorrectly.		frequency converter or	Correct the settings of the control units.
Mechanical blockage Remove the blockage.		Mechanical blockage	Remove the blockage.















Troubleshooting cont'd

	Faulty supply voltage	Check the supply voltage, re-establish the voltage supply.				
Motor does not rotate	Faulty connection	Allow the motor to cool down, find and resolve the cause of the fault.				
Totale	Temperature monitor has responded.	Allow the motor to cool down, find and resolve the cause of the fault.				
	Insufficient cooling	Improve cooling.				
Electronics/motor overheated	Overloaded motor	Check if the correct fan is used for your application.				
o verificated	Ambient temperature too high	Check if the correct fan is used for your application.				



Note:

For all other damage/defects, please contact Systemair. Defective safety-relevant fans (for Ex and smoke extraction applications) must be replaced completely.

12.2 Maintenance

Warranty claims can only be made if maintenance work is carried out correctly and written evidence thereof is provided.

We recommend regular maintenance intervals to ensure continuous fan operation. These maintenance intervals are specified in the "Activities" table below. In addition, the operator must carry out follow-up activities such as cleaning, replacing defective components or other corrective measures. For traceability reasons, a maintenance plan must be created which documents the work carried out. This must be created by the operator. If the operating conditions are "extreme", the maintenance intervals must be reduced so that maintenance is carried out more frequently. Examples of extreme operating conditions:

- · Kitchen exhaust fans
- Durable ambient temperature > 30 °C or < -10 °C, or temperature fluctuations > 20 K

Table 7 Activities

	Normal operating conditions		Extreme c condi	, ,
Activity	Every six months	Annually	Quarterly	Every six months
Check the fan and its components for visible damage, corrosion and contamination.		X		X
Check the impeller for damage and imbalance.		X		X
Check the condensate drain is working correctly.		X	Х	
Clean the fan/ventilation system (see 13 <i>Cleaning</i> , page 16).	X		X	
Check the screwed connections for damages/defects and check that they are firmly seated.		X	See normal condi	
Check the fan intake is free from contamination.		Х		Х
Check that the fan and its components are being used correctly.	X		See normal operating conditions	
Check the current consumption and compare this with the rated data.		X		Х
Check the vibration dampers (if used) are working correctly and check for visible damage and corrosion.		X	See normal operating conditions	
Check the electrical and mechanical protective equipment is working correctly.		Х	See normal operating conditions	
Check the fan's rating plate is legible.		Х		X

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Activities cont'd

Check the connection clamps and screwed cable connections for damage/defects, and check that they are firmly seated.		X	See normal operating conditions
Check the flexible connectors for damage.	X		See normal operating conditions

Spare parts

- ◆ Use original spare parts from Systemair only.
- ◆ When ordering spare parts, please specify the serial number of the fan. This can be found on the name plate.

13 Cleaning

Safety information

◆ Observe 2 Important safety information, page 1

Procedure

Keeping the fan clean extends its service life.

- · Install a filter monitor.
- · Change the filters of the ventilation system.
- Do not use steel brushes or sharp-edged objects.
- Do not use a high-pressure cleaner (steam jet cleaner) under any circumstances.
- · Do not bend the fan blades when cleaning.
- · When cleaning the impeller, pay attention to balance weights that have been positioned
- Keep the airways of the fan clear and clean them if necessary with a brush.

14 Deinstallation/dismantling

Deinstall and dismantle the fan in reverse order of installation and electrical connection.

15 Disposal

- ◆ Ensure material is recycled. Observe national regulations.
- ◆ The device and the transport packaging are predominantly made from recyclable raw materials.
- ◆ Disassemble the fan into its components.
- ◆ Separate the parts according to:
 - · reusable material
 - material groups to be disposed of (metal, plastics, electrical parts, etc.)

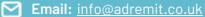














16 EU Declaration of conformity — Multibox

The manufacturer: Systemair GmbH

Seehöfer Straße 45 97944 Boxberg Germany

Product designation: Multibox

Type designation: MUB, MUB EC, MUB—CAV/VAV

Since year of manufacture: 2016

The manufacturer declares that the above mentioned products in their design and construction and the version marketed by us complies with the harmonization legislation listed below:

EU directives: 2006/42/EC Machinery directive

2014/30/EU Directive electromagnetic compatibility (EMC)

2011/65/EU RoHS directive 2009/125/EC ErP guidelines

Regulations: 1253/2014 Only for ventilation units above 30W

17 EU Declaration of conformity — Thermo fans

The manufacturer: Systemair GmbH

Seehöfer Straße 45 97944 Boxberg Germany

Product designation: Thermo fans

Type designation: AxZent; KBR; MUB-K; MUB/T; MUB/T-S; DVN; DVNI

Since year of manufacture: 2018

The manufacturer declares that the above mentioned products in their design and construction and the version marketed by us complies with the harmonization legislation listed below:

EU directives: 2006/42/EC Machinery directive

2014/30/EU Directive electromagnetic compatibility (EMC)

2011/65/EU RoHS directive

18 EU Declaration of conformity — Smoke extract fans

The manufacturer: Systemair GmbH

Seehöfer Straße 45 97944 Boxberg Germany

Product designation:Smoke extract fansType designation:KBR/F; MUB/F

Since of manufacture: 2016

The manufacturer declares that the above mentioned products in their design and construction and the version marketed by us complies with the Harmonization legislation listed below:

EU directives: 2006/42/EC Machinery directive

2014/30/EU Directive electromagnetic compatibility

(EMC)

2011/65/EU RoHS directive

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19 Commissioning Report

Warranty claims can only be made if commissioning work is carried out correctly and written evidence thereof is provided.

Description:			
Article no.:	Manufacturing order no.:		
Article no	Mandracturing order no		
Installer			
Company:	Contact person:		
Company address:			
Tel. no.:	Email:		
Operator (Place of installation)			
Company:	Contact person:		
Company address:	Contact person.		
Tel. no.:	Email:		
Type of connection		Yes	No
Directly to mains			
0-10 V signal (EC motor)			
via contactor control			
Transformer			
Frequency converter			
	Sinus filter		
	Shielded cables		
Motor protection		Yes	No
Motor protection switch or motor protection	n relay		
PTC resistor	·		
	Resistance value [Ω]:		
Thermal contact			
Electrical motor protection			
Others:			
Functional check		Yps	Nο
		Yes	No
Functional check Impeller easily rotatable (by hand) Rotation direction acc. to directional arrow			
Impeller easily rotatable (by hand) Rotation direction acc. to directional arrow Smooth running without unusual noise/ vibrations	ucina)		
Impeller easily rotatable (by hand) Rotation direction acc. to directional arrow Smooth running without unusual noise/ vibrations Nominal data - Fan (name plate on fan ho			
Impeller easily rotatable (by hand) Rotation direction acc. to directional arrow Smooth running without unusual noise/ vibrations Nominal data - Fan (name plate on fan ho Voltage [V]:	Current [A]:		
Impeller easily rotatable (by hand) Rotation direction acc. to directional arrow Smooth running without unusual noise/ vibrations Nominal data - Fan (name plate on fan ho Voltage [V]: Frequency [Hz]:			
Impeller easily rotatable (by hand) Rotation direction acc. to directional arrow Smooth running without unusual noise/ vibrations Nominal data - Fan (name plate on fan ho Voltage [V]: Frequency [Hz]:	Current [A]:		
Impeller easily rotatable (by hand) Rotation direction acc. to directional arrow Smooth running without unusual noise/	Current [A]:		



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Current L1 [A]*:		Fan impeller speed [rpm]:					
Current L2 [A]:		"Air volume", "Differential pressure" not necessary for Jet fans Air volume [m3/s]:					
Current L3 [A]:	Differe	Differential pressure [Pa]*:					
*For single-phase fans, fill in line "Current L1 [A]"	gle-phase fans, fill in line "Current L1 [A]" *Δ- Pressure			ure between suction-side and discharge of the fan			
If an air flow measurement is not possible,	, this value can be calculate	ed using th	e following formul	a:			
X		=					
Duct cross-section [m ²]	Flow speed [m/s] Grille measurement acc. to VDI 2044	4	Air volume [m³	³/s]:			
				Yes	No		
Commissioning of the fan successful?							
Date, installer's signature							
Date, operator's signature							

🔅 system**air**



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Our Address



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