

# Stylish and energy efficient air curtain for industrial premises

Pamir 5000, with a recommended installation height of 5 m or width of 7 m, has a modern and sleek design developed to fit all entrances. The air curtain is available for horizontal, vertical and recessed installation. The Pamir series is equipped with energy-efficient EC motors which enable stepless control of the airflow. An easy to open front allows quick access to facilitate both installation and maintenance.

#### **Energy efficient and sustainable**

The air curtain is equipped with EC motors that are up to 50% more energy efficient than traditional AC motors, and have a lower weight which makes for easier installations and greener transports.

#### **Intelligent control options**

The Pamir series is supplemented with an intelligent control system that allows you to optimize your comfort with minimum effort. Smart and automatic features enable simple setup and operation for different Frico products groups.

#### High performance

Frico air curtains are developed and manufactured in Sweden. The air curtains are tested in one of the most modern and advanced air and sound laboratories in Europe which means that we can guarantee a high performance product.



Design and specifications are subject to change without notice.



## **Get In Touch**

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Puravent, Adremit Limited, Unit 5a, Commercial Yard, Settle, North Yorkshire, BD24 9RH 2021-05-12

# Frico's Thermozone technology optimizes the air curtain



Frico air curtains create an invisible barrier at openings and doors which separates different temperature zones without limiting access for people and vehicles. Thermozone technology creates a highly uniform air barrier with a perfect balance between air volume and air velocity, regardless of whether it is the heat or the cold that you want to keep inside.



#### Great energy savings

In many premises doors remain open for a significant part of the day, this results in huge losses of expensively heated or cooled air, especially when the temperature difference between outdoor and indoor air is great. With correctly installed air curtains great energy savings can be obtained.



#### **Comfortable indoor climate**

Air curtains with Thermozone technology have optimized performance to provide a comfortable indoor climate free from drafts. The air curtain also keeps out emissions and insects.



#### Low sound level

With Thermozone technology Frico manufactures air curtains with very high airflow performance. This does not just make the air curtain more effective, but also has other advantages such as extremely low sound levels and reduced turbulence.

# Create the optimal solution to suit your specific needs

After you selected the air curtain to suit your specific needs (ambient, electrical heating, water heating) and length 1, 1,5, 2, or 2,5 you assemble your control and accessory options:

#### Select control system

# Choose one of our FC Control systems.

#### Add valve system

Water heated units must be supplemented with a valve system.

#### Select mounting options

Horizontal, recessed or vertical installation.





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# **Technical specifications**

Voltage motor: 230V~

#### Ambient, no heat - PAFEC5000 A (IP24\*\*)

Item number	Туре	Output	Airflow*1	Sound power* <sup>2</sup>	Sound pressure* <sup>3</sup>	Amperage motor	Length	Weight
		[kW]	[m³/h]	[dB(A)]	[dB(A)]	[A]	[mm]	[kg]
230375	PAFEC5010A	0	900/2950	80	34/66	4,4	1039	39
230379	PAFEC5015A	0	1350/4200	84	35/68	5,6	1549	51
230383	PAFEC5020A	0	1700/5900	86	39/70	8,1	2039	67
230387	PAFEC5025A	0	2150/7200	87	41/71	9,2	2549	82

#### Electrical heat - PAFEC5000 E (IP20)

Item number	Туре	Output steps	Airflow*1	∆ <b>t*</b> 4	Sound power* <sup>2</sup>	Sound pressure* <sup>3</sup>	Amperage motor	Voltage [V] Amperage [A]	Length	Weight
		[kW]	[m³/h]	[°C]	[dB(A)]	[dB(A)]	[A]	(heat)	[mm]	[kg]
230376	PAFEC5010E12	3,9/7,8/12	900/2950	40/12	80	34/66	4,4	400V3~/16,9	1039	46
230380	PAFEC5015E18	6,0/12/18	1350/4200	40/13	84	35/68	5,6	400V3~/26	1549	66
230384	PAFEC5020E24	7,8/16/24	1700/5900	40/12	86	39/70	8,1	400V3~/33,8	2039	86
230388	PAFEC5025E30	9,9/20/30	2150/7200	42/12	87	41/71	9,2	400V3~/42,9	2549	104

#### ● Water heat - PAFEC5000 WL, coil for low water temperature (≤80 °C) (IP24\*\*)

Item number	Туре	Output*⁵	Airflow*1	$\Delta t^{*4,5}$	Water volume	Sound power* <sup>2</sup>	Sound pressure* <sup>3</sup>	Amperage motor	Length	Weight
		[kW]	[m³/h]	[°C]	[1]	[dB(A)]	[dB(A)]	[A]	[mm]	[kg]
230378	PAFEC5010WL	17	650/2700	28/18	1,9	82	32/66	4,3	1039	46
230382	PAFEC5015WL	26	1150/3950	27/19	3,0	82	33/66	5,5	1549	62
230386	PAFEC5020WL	35	1550/5400	27/19	4,1	83	35/67	8,0	2039	82
230390	PAFEC5025WL	46	1850/6900	28/20	5,2	85	37/69	9,1	2549	100

#### ♦ Water heat - PAFEC5000 WH, coil for high temperature water (≥80 °C) (IP24\*\*)

Item number	Туре	Output*6	Airflow*1	$\Delta t^{*4,6}$	Water volume	Sound power* <sup>2</sup>	Sound pressure* <sup>3</sup>	Amperage motor	Length	Weight
		[kW]	[m³/h]	[°C]	[1]	[dB(A)]	[dB(A)]	[A]	[mm]	[kg]
230377	PAFEC5010WH	14	650/2700	26/16	1,3	82	32/66	4,3	1039	45
230381	PAFEC5015WH	21	1150/3950	25/16	2,0	82	33/66	5,5	1549	60
230385	PAFEC5020WH	30	1550/5400	26/16	2,7	83	35/67	8,0	2039	79
230389	PAFEC5025WH	37	1850/6900	26/16	3,8	85	37/69	9,1	2549	96

\*1) Low/high airflow (2V/10V).

\*\*) Sound power (L<sub>m</sub>) measurements according to ISO 27327-2: 2014, Installation type E. \*\*) Sound pressure (L<sub>m</sub>). Conditions: Distance to the unit 5 metres. Directional factor: 2. Equivalent absorption area: 200 m<sup>2</sup>. At low/high airflow (2V/10V). \*\*)  $\Delta t$  = temperature rise of passing air at maximum heat output and low/high airflow (2V/10V).

\*5) Applicable at water temperature 60/40 °C, air temperature, in +18 °C.
 \*6) Applicable at water temperature 80/60 °C, air temperature, in +18 °C.
 \*7) Applicable at water temperature 40/30 °C, air temperature, in +18 °C.
 \*56.7) See www.frico.net for additional calculations.

\*\*) Horizontal mounting and vertical mounting to the right (seen from the inside): IP24.

Vertical mounting to the left (seen from the inside): IP21.

Manufactured in Sweden with a corrosion proof housing made of hot zinc-plate and powder coated steel panels. Front and service hatch are made of powder coated aluminium. Colour front and service hatch: white, RAL 9016, NCS S 0500-N. Colour grille, rear section and ends: grey, RAL 7046.



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# Horizontal mounting

# Pamir 5000



#### **Horizontal mounting**

The recommended installation height of Pamir 5000 is 5 m. The air curtain can be installed on a wall or supended from a ceiling. It can also be installed recessed into suspended ceilings.

When the air curtain is mounted horizontally the outlet air grille must be facing downwards as close to the door as possible. For the protection of wider openings, several units can be mounted next to each other using a joining kit. Design kits which conceals cables, pipes and mountings are available for both wall and ceiling installations.

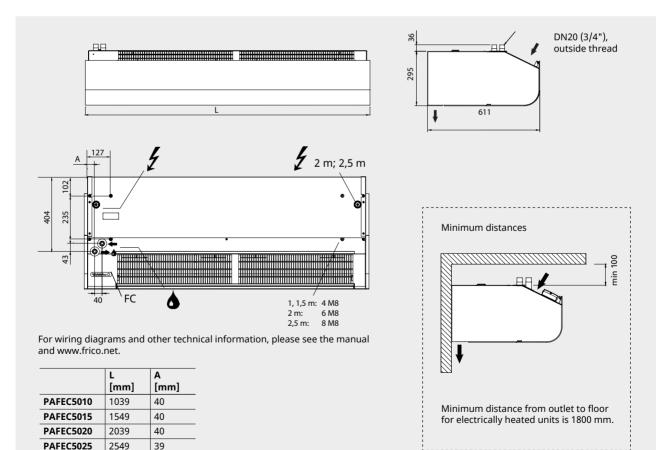
#### Connection

An easy to open front allows quick access to facilitate both installation and maintenance.

The air curtain has an integrated PC board which is connected to the selected external control system FC. Control is supplied by 230V~ to the PC board. The PC board is accessed via cable glands on the top of the unit. Communication- and sensor cables are connected to the PC board.

The electrical connection is made on the top of the unit. Power supply for electrical heated air curtains (400V3~) is routed via the motor compartment.

Water heated units are connected to the water system on top of the unit. Flexible hoses are available as accessories. Water heated units must always be supplemented with a valve kit mounted outside the unit. See Valves and Accessories.



Recommended installation height varies depending on the relevant premises. See www.frico.net for further information.

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# **Vertical mounting**

# Pamir 5000



#### Vertical mounting

The recommended installation width of Pamir 5000 is 7 m with air curtains on both sides of the opening. Units from 1,5 metres and longer may be used vertically. They can be reversed and placed on either side of the door.

The air curtain is mounted vertically as close as possible to the door. For the best effect air curtains should be placed on both sides of the opening. Each unit must be supplemented with a vertical kit (accessory) to mount it on the floor and also to mount two units on top of each other for higher entrances. The air curtain must always be secured at the top. The design kit (accessory) is used to hide pipes and cables.

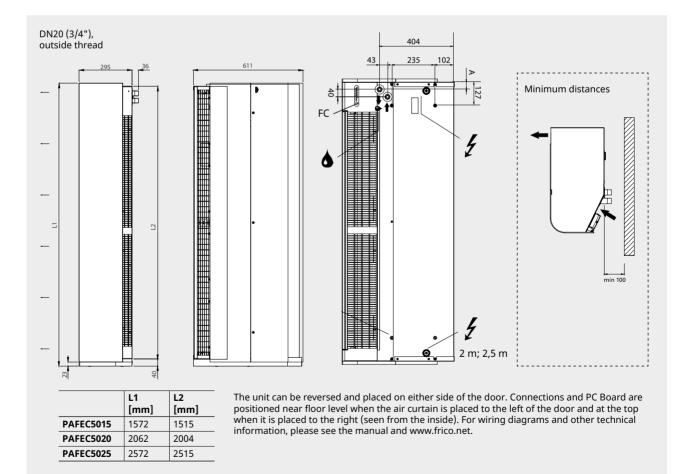
#### Connection

An easy to open front allows quick access to facilitate both installation and maintenance.

The air curtain has an integrated PC board which is connected to the selected external control system FC. Control is supplied by 230V~ to the PC board. The PC board is accessed via cable glands on the back of the unit. Communication- and sensor cables are connected to the PC board.

The electrical connection is made on the back of the unit. Power supply for electrical heated air curtains (400V3~) is routed via the motor compartment.

Water heated units are connected to the water system on the back of the unit. Flexible hoses are available as accessories. Water heated units must always be supplemented with a valve kit mounted outside the unit. See Valves and Accessories.



Recommended installation width varies depending on the relevant premises. See www.frico.net for further information.

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# FC Control system

Frico air curtains come with an integrated PC-board and are supplemented with the intelligent control system FC of your choice, working together to create many smart and energy saving features. There are four different packages to choose from, depending on your requirements.

FC Direct	FC Smart	FC Pro	FC Building - BMS
Entry level • Door contact • Calendar function • Filter timer	FC Direct + • Control via app (Bluetooth) • Wireless sensors possible • Adjustable calendar function • Away and Boost function • Adjustable filter timer • Vestibule function • Zone possibility • Enhanced water control possible	FC Direct + FC Smart + • Automatic air flow control • Automatic heat blocking	<ul> <li>FC Direct +</li> <li>0-10V, potential free contact o Modbus</li> <li>Automatic air flow control*</li> <li>Automatic heat blocking*</li> <li>Heat and fan settings</li> <li>Alarm indication</li> <li>Read values</li> <li>Enhanced water control possible</li> <li>* Requires outdoor temp signal</li> </ul>



## FC Direct

Entry level control system for a great start. The door contact provides an automatic energy-saving function, as the air curtain becomes active only when the door is open. When the door is closed, it remains on stand-by or runs on a lower fan speed if extra heat is needed. With the calender function, you can choose periods of comfort and reduced mode.



## FC Smart

Second level control system for full freedom. FC Smart comes with all features from FC Direct plus additional energy saving features and the possibility of app control (Bluetooth). The app gives you access to all functions in the system, allowing you to set it up exactly the way you want it. It also enables you to create different zones with different settings in a larger system.



# FC Pro

Third level control system for maximum savings. FC Pro comes with all features from FC Direct and FC Smart plus additional automatic energy saving features. By receiving and reacting to information about indoor and outdoor temperatures, the right amount of heat and air flow is added to avoid overshoots and thus reducing energy consumption.



## FC Building - BMS system

Comprehensive control system for buildings, with the option to control via 0-10V, potential free contact (e.g. a relay) and/or Modbus RTU (RS485). FC Building enables you to receive product information status and alarms. Modbus allows for full use of all the energy saving features within the control system.

Item number	Туре	Description
74684	FCDA	FC Direct, first level control system
74685	FCSA	FC Smart, second level control system
74686	FCPA	FC Pro, third level control system
74687	FCBA	FC Building, BMS system



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# Control system content and accessories

FC Control system helps to create many smart and energy saving features. In addition to our four packages, components can be added to expand and customize the system. With the app levels (FC Smart and FC Pro) it is also possible to create and control different zones. Each added zone needs to be equipped with one FC Direct and can be designed to fit its specific needs by adding different accessories.















#### FC Direct, control kit

Control panel for fan and heat, door contact and 5 m communication cable. Used for additional zones with FC Smart and FC Pro. IP44.

#### FCRTX, external room temperature sensor

For reading of the room temperature on another location than that of the control panel, incl. 10 m sensor cable. IP20.

#### FCOTX, outdoor temperature sensor

Reading the outdoor temperature, incl. 10 m sensor cable. Enables automatic air curtain control and heat blocking. IP44.

#### FCLAP, local access point

Local access point for extra wireless sensors (when operating more than 8 sensors) and extended range for wireless sensors or app control (Bluetooth), incl. 10 m communication cable. IP44.

#### FCSC/FCBC, cable

FCSC Sensor cable available in 10 or 25 m for extra length. FCBC Communication cable for additional products within the same zone, available in 5, 10 or 25 m.

#### FCDC, door contact

The door contact regulates the airflow on/off. Allows you to control air curtains at different doorways individually within the same zone.

#### FCTXRF, indoor/outdoor wireless sensor

Indoor/outdoor wireless sensor with same features as FCRTX and FCOTX. The set up as outdoor or indoor sensor is made by a switch inside the sensor. Range up to 50 m. Battery life: 3-5 years. IP44.

FC	Direct	
C	tont	

Content • FCCF control panel

FCBC05

• FCDC

## FC Smart Content

• FCCF control panel

- FCBC10
- FCDC
- FCLAP

# FC Pro

Content FCCF control panel

- FCBC10
- FCDC
- FCLAP
- FCTXRF

# FC Building - BMS

Content

- FCCF control panel
- FCBC10 FCDC

Dimensions

• FCBAP building access point

#### Item number Description Type

74684	FCDA	FC Direct, first level control system	89x89x26 mm (FCCF)
74694	FCRTX	External room temperature sensor	39x39x23 mm
74695	FCOTX	Outdoor temperature sensor	39x39x23 mm
74699	FCLAP	Local access point for extra wireless sensors and extended range	89x89x26 mm
74718	FCBC05	Extra communication cable, 5 m	5 m
74719	FCBC10	Extra communication cable, 10 m	10 m
74720	FCBC25	Extra communication cable, 25 m	25 m
74721	FCSC10	Extra sensor cable, 10 m	10 m
74722	FCSC25	Extra sensor cable, 25 m	25 m
17495	FCDC	Door contact	
74703	FCTXRF	Indoor/outdoor wireless sensor (for FC Smart, FC Pro)	89x89x26 mm



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# Water control

Water heated units must be supplemented with valves. The valve system controls the water flow and activates maximum heat only when needed. By activating the built-in bypass feature, a small leakage flow is let through to make sure there is always hot water in the heating coil, providing frost protection and faster heating. The return water temperature sensor is making sure that as much energy as possible from the water in the coil is used, thus reducing energy consumption.



### VPFC, pressure independent and modulating valve system

Two way pressure independent control and adjustment valve with modulating actuator and shut-off valve.



#### FCWTA, return water temperature sensor

Enables control of return water temperature and automatic bypass function, which provides extended frost protection and reduced energy consumption.

Item number	Туре	<b>Dimension valves</b>	Flow range l/s
238293	VPFC15LF	DN15	0,012-0,068
238294	VPFC15NF	DN15	0,024-0,13
238295	VPFC20	DN20	0,058-0,32
238296	VPFC25	DN25	0,10-0,60
238297	VPFC32	DN32	0,22-1,03
74702	FCWTA	Return water tempera	ture sensor

# Accessories - water heated units







#### FHDN20, flexible hoses

Flexible hoses for easy and practical installation of water heated unit. FHDN20: length 350 mm. FHDN2010: length 1 m. DN20, inside thread, 90° bend.

#### PA34EF, external intake filter

Fine mesh filter that prevents ingress of dirt and deposits to water heated units. The filter is easy to attach and remove thanks to the integrated magnetic strips. Makes maintenance easier since the unit does not need to be opened.

## DTV200S, filter pressure guard

Measures the differential pressure, which indicates how dirty the filter is in water heated units. The metering hose is connected to the suction side of the unit (after the filter). Adjustment is performed on site depending on the unit and the environment. Adjustable range 20-300 Pa. Potential free, changeover alarm contact.

Item number	Туре	Used for	Consists of
18055	FHDN20	PAFECW5010/5015/5020/5025	2
88906	FHDN2010	PAFECW5010/5015/5020/5025	2
19064	PA34EF10	PAFECW5010	1
19065	PA34EF15	PAFECW5015	1
19066	PA34EF20	PAFECW5020	1
19067	PA34EF25	PAFECW5025	1
17597	DTV200S	PAFECW5010/5015/5020/5025	1



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#### PA34WB/PAWBL, wall brackets

Brackets for installing unit horizontally on a wall. PAWBL is used when the unit must be mounted further out from the wall. PA34WB: length 400 mm, PAWBL: length 560 mm

## PA34CB, ceiling brackets

Ceiling brackets for installing the unit from the ceiling using wires or threaded bars (not included). Best combined with vibration dampers (PA34VD) when using threaded bars.

#### PA34WS, wire suspension kit

Galvanized wires with wire locks to secure the unit from the ceiling. Length 3 m. Used together with ceiling brackets (PA34CB).

#### PA34TR, threaded bars

Threaded bars for installing unit on to a ceiling. Length 1 m. Used together with ceiling brackets (PA34CB). Supplemented with vibration dampers (PA34VD) for reduced vibration.

#### PA34VD, vibration dampers

Reduces vibrations for ceiling installations with threaded bars.

#### PA4JK, joining kit

Used to join horizontal units together for a sleek and unified installation. Consists of joint bracket and mounting parts.

#### PA4XT, outlet extension

Outlet extension with telescopic function. Used for recessed installation of units in suspended ceilings. 130-200 mm.

#### PA4DW, design kit for wall mounting

Used to conceal mountings, cables and pipes. Used together with ceiling brackets PA34WB.

#### PA4DC, design kit for ceiling mounting

Used to conceal mountings, cables and pipes. The design kit has a telescope function that can be adapted for the installation. It can also be extended with one or more extension parts. Two design kits are required for 1 and 1.5 metre units, while 2 metre units need three kits and 2.5 metre units need four kits. Avaliable in: small 200-300 mm, medium 300-500 mm, large 500-900 mm, extension 420 mm.

Туре	Used for	Consists of
PA34WB15	PAFEC5010/5015	2
PA34WB20	PAFEC5020	3
PA34WB30	PAFEC5025	4
PAWBL15	PAFEC5010/5015	2
PAWBL20	PAFEC5020	3
PAWBL30	PAFEC5025	4
PA34CB15	PAFEC5010/5015	4
PA34CB20	PAFEC5020	6
PA34CB30	PAFEC5025	8
PA34WS15	PAFEC5010/5015	4
PA34WS20	PAFEC5020	6
PA34WS30	PAFEC5025	8
PA34TR15	PAFEC5010/5015	4
PA34TR20	PAFEC5020	6
PA34TR30	PAFEC5025	8
PA34VD15	PAFEC5010/5015	4
	PA34WB15 PA34WB20 PA34WB30 PAWBL15 PAWBL20 PAWBL30 PA34CB15 PA34CB15 PA34CB20 PA34CB30 PA34WS15 PA34WS20 PA34WS30 PA34TR15 PA34TR20 PA34TR30	PA34WB15         PAFEC5010/5015           PA34WB20         PAFEC5020           PA34WB30         PAFEC5025           PAWBL15         PAFEC5010/5015           PAWBL20         PAFEC5020           PAWBL30         PAFEC5020           PAWBL30         PAFEC5020           PAWBL30         PAFEC5025           PA34CB15         PAFEC5010/5015           PA34CB30         PAFEC5020           PA34CB30         PAFEC5025           PA34WS15         PAFEC5010/5015           PA34WS20         PAFEC5020           PA34WS30         PAFEC5025           PA34WS30         PAFEC5025           PA34TR15         PAFEC5010/5015           PA34TR20         PAFEC5020           PA34TR30         PAFEC5025

Item number	Туре	Used for	Consists of
18066	PA34VD20	PAFEC5020	6
18067	PA34VD30	PAFEC5025	8
110760	PA4JK	PAFEC5000	1
19090	PA4XT10	PAFEC5010	1
19091	PA4XT15	PAFEC5015	1
19092	PA4XT20	PAFEC5020	1
19093	PA4XT25	PAFEC5025	1
110838	PA4DW10	PAFEC5010	1
110839	PA4DW15	PAFEC5015	1
110840	PA4DW20	PAFEC5020	1
110841	PA4DW25	PAFEC5025	1
13557	PA4DCS	PAFEC5000	1
13559	PA4DCM	PAFEC5000	1
13560	PA4DCL	PAFEC5000	1
13561	PA4DXT	PAFEC5000	1



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# Accessories - horizontal mounting





## PA4JK, vertical kit

Used to adapt a horizontal unit for vertical installation. Includes floor frame and mounting parts to support the top. Vertical kit allows two units to be installed on top of each other. One vertical kit is needed per unit.

Accessories - vertical mounting

#### AXP300, collision protection

Floor placed protection against impact from e.g. shopping trolleys.

# PA4VDW, design kit for vertical mounting

Used to conceal cables and pipes.

#### PA4HE, extension hood

Fills the space between the unit and the ceiling for vertical mounting and provides a neater installation. PA4HEVDW: extension hood for units with design kit.

Item number	Туре	Used for	Consists of
110760	PA4JK	PAFEC5010/5015/5020/5025	1
10028	AXP300	PAFEC5010/5015/5020/5025	1
110754	PA4VDW15	PAFEC5015	1
110755	PA4VDW20	PAFEC5020	1
110756	PA4VDW25	PAFEC5025	1
	PA4HE	PAFEC5010/5015/5020/5025	1
	PA4HEVDW	PAFEC5010/5015/5020/5025	1



Vertical mounted Pamir 5000 with a vertical kit to allow two units to be installed on top of each other.



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